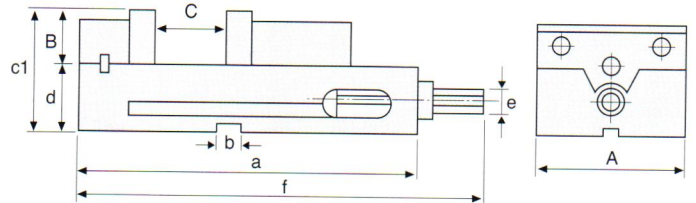


## V-66

**LOCK II MACHINE VICE****Model: HMC-6"**

This is the "Just Right" vice for use on all your tape controlled machine tools. What the vice doesn't have is a coolant through. This enables you to anchor a series of these vices snug side-by-side on the machine bed. A number of similar parts can be clamped and machined at the same time, with minimum center-to-center machining distance. Up goes your production rate; down goes costs. Both sides are precision ground square to bottom and parallel with each other and so the vice can also be used at vertical position with its vice bed perfectly perpendicular to the machine table.

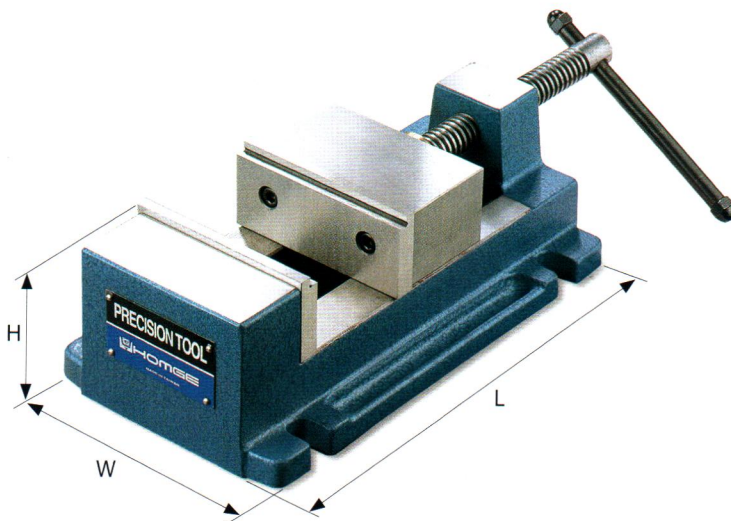
- Can be placed side-by-side on your N/C equipment.
- Permits fast accurate multiple machining.
- **Sides ground.**
- **ACCURACY** Both sides square to bottom to 0.01mm and parallel with each other to 0.02mm (All others same as HAV-6" Vice.)
- Keyways on bottom to steady jaw plate.



Unit: mm

**SPECIFICATIONS** (Material: FCD 55 Ductile Iron)

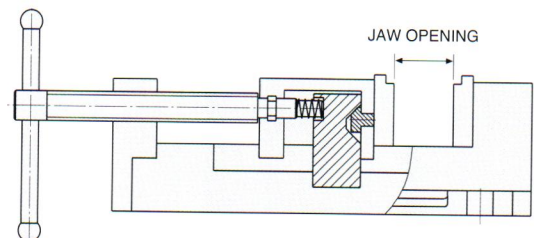
NO	Model	A	B	C	a	b	c1	d	e	f	Weight (kg)
V-66	HMC-6"	156	44	146	370	18	119	75	19	438	32



## V-67~68

**ANGLE LOCK DRILL PRESS VICE****Model: HDV-100, 130**

- **ANGLE LOCK MECHANISM** produces downward pressure on Jaw during clamping, ensuring that both Jaws are parallel and work is held accurately.
- Built of high tensile (FCD 55) Ductile Iron .
- Slideways and underside of vice are precision ground.
- The Stepped Jaw Plates are hardened to HRC 50° and precision ground.

**SPECIFICATIONS** (Material: FCD 55 Ductile Iron)

Unit: mm

NO	Model	L	W	H	Jaw Plate Height	Jaw Plate Width	Jaw Opening	Weight (kg)
V-67	HDV-100	277	140	83	43	100	95	6.6
V-68	HDV-130	316	175	83	43	130	105	8.2